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### Hydrogen spill-over effect on Pt/WO<sub>3</sub> anode catalysts

A.C.C. Tseung\*, K.Y. Chen

Chemical Energy Research Centre, Department of Biological and Chemical Sciences, University of Essex, Wivenhoe Park, Colchester CO4 3SQ, UK

#### **Abstract**

The experimental evidence and mechanism of 'hydrogen spill-over' on Pt/WO<sub>3</sub> is reviewed and the application of this catalyst system for the evolution of hydrogen, anodic oxidation, hydrogenation and the anodic oxidation of small molecules and impure H<sub>2</sub> is discussed. It is suggested that further work on preparation techniques to ensure the maximisation of Pt/WO<sub>3</sub> interfaces and other analogous systems should lead to even higher catalyst activity and applications. © 1997 Elsevier Science B.V.

Keywords: Hydrogen spill-over effect; Pt/WO3; Hydrogen evolution; Oxidation

#### 1. Introduction

Pt is universally acknowledged as the most active catalyst for catalytic reactions involving hydrogen. However, since Pt is expensive, there is a need to disperse them on high surface area supports, such as carbon and inert high surface area oxide powders. This paper reviews the work done by Tseung and his colleagues over the last 30 years on the use of WO<sub>3</sub> as an active support, whereby the hydrogen oxidation reaction can be spilled over to the WO<sub>3</sub> support, thus significantly enhancing the activity of the catalyst system. The use of Pt/WO<sub>3</sub> as an active bifunctional anode catalyst for the oxidation of methanol, formic acid, alcohol, glucose and CO is presented.

#### 2. The hydrogen spill-over effect on Pt/WO<sub>3</sub>

Since there is a limit to the size of platinum crystallites supported on high surface supports, it is worth considering whether it is possible to use active catalysts supports which enable some of the catalytic steps for the oxidation of H2 to be spilled over to the support, thus improving the overall efficiency of the hydrogen oxidation reaction. One interesting possibility is to use the hydrogen tungsten bronzes as an active support. These compounds were first reported by Glemser and Naumann [1] and have the general formula  $H_xWO_3$  (0.3<x<0.5). They are acid resistant, metallic conductors and blue in colour. Such compounds could function as intermediates in the anodic oxidation of hydrogen, providing an alternative path for the reaction:  $WO_3+xPt-H\rightarrow H_xWO_3+Pt\rightarrow WO_3+$  $xe^-+xH$  [2–5]. However, these results alone could not prove conclusively that the 'hydrogen spill-over' mechanism is operating on Pt/WO<sub>3</sub> electrodes, since differences in Pt crystallite size, electrode structure and conductivity may contribute to the variation in performance. A more fool-proof method was therefore devised [3,4]. This involved the preparation of stock samples of Pt supported WO<sub>3</sub> or TaC by freeze drying (20 wt% Pt). The stock samples were then admixed

<sup>\*</sup>Corresponding author. Fax: (44-1206) 873-598.

with various amounts of  $WO_3$  or TaC and the hydrogen oxidation activity plotted as mA/mg Pt at a fixed overpotential. If the active support did not participate in the electrochemical oxidation of  $H_2$ , then the activity/mg Pt would be independent of Pt loading of the electrode. This was indeed the case for the TaC supported catalysts, but the results for the Pt/WO $_3$  was quite different, the lower the Pt loading, the higher the specific activity (mA/mg Pt), thus confirming that there is indeed a 'hydrogen spill-over effect'!

However, it should be noted that to optimise the Pt/WO<sub>3</sub> system, it is necessary to maximise the number of Pt/WO<sub>3</sub> interfaces. This is difficult using WO<sub>3</sub> powders prepared by the decomposition of tungstic salts, since WO<sub>3</sub> sinters at relatively low temperatures, resulting in relatively large particles (approx.  $0.1 \, \mu m$ ). Nevertheless, Pt/WO<sub>3</sub> electrodes have shown very much higher performance for the anodic oxidation of hydrogen than Pt supported on other inert catalyst supports [2,6]. Moreover, the hydrogen spill-over effect has also been shown to be operative in hydrogenation reaction [7] and hydrogen evolution reactions [8].

# 3. Alternative preparation techniques for Pt/WO<sub>3</sub> - coelectrodeposition of Pt-WO<sub>3</sub> films

As stated earlier, there is a need to optimise the number of Pt/WO<sub>3</sub> interfaces to achieve the highest activity. The main problem is the relatively low surface area of WO<sub>3</sub> powders produced by the decomposition of tungstic salts (approx.  $3-5 \text{ M}^2/\text{g}$ ). Recently, we have found that by dissolving W powder with H<sub>2</sub>O<sub>2</sub> in a solution containing alcohol and decomposing the excess  $H_2O_2$  with platinised Pt gauze, it is possible to plate thin films of Pt/WO<sub>3</sub> [9]. Transmission electron microscopic and X-ray powder diffraction studies indicated that the Pt crystallites (approx. 40 Å) were uniformly dispersed on amorphous WO<sub>3</sub>, thereby ensuring far greater number of Pt/WO3 interfaces for a given weight of Pt/WO3. The dissolved tungsten exists as  $[(O_2)_2(O)WOW(O)(O_2)_2]^{2-}$  [10] ions in solution and these are electrodeposited as amorphous WO<sub>3</sub>. Thin film electrodes however are only suitable for use in dissolved fuel fuel cells, since only gas diffusion Teflon bonded electrodes can function effectively for the oxidation of gaseous fuels, such as H<sub>2</sub>.

## 4. Applications of thin film electrodes for the anodic oxidation of dissolved fuel fuel cells

The oxidation of dissolved fuel, such as methanol, formic acid, ethyl alcohol produced  $CO_{ads}$  intermediates on precious metal surfaces, it is necessary to develop composite/alloy catalysts which can efficiently oxidise  $CO_{ads}$  at low overpotentials.

Traditionally, in order to increase the utilisation of precious metals, precious metals are supported on high surface area, conducting carbon or graphite surfaces. These catalysts can either be prepared by freezedrying [11] or by impregnation of precious metal salts, followed by chemical reduction with reducing agents. The crystallite size of the precious metals can be as small as 20 Å. To increase the activity of Pt anode catalysts for the oxidation of CO<sub>ads</sub>, Pt–Ru [12] and Pt–Sn [13] bifunctional catalysts are used. Such catalysts rely on the fact that the CO<sub>ads</sub> on the Pt sites reacts with OH<sub>ads</sub> at the adjacent RuO<sub>2</sub> or SnO<sub>2</sub> sites.

Though such measures have significantly improved the activity of the anode catalysts, there are still room for improvements. Pt/WO<sub>3</sub> and Pt-Ru/WO<sub>3</sub> thin film electrodes should have significant advantages over conventional anode catalysts because the first stage of reaction involves dehydrogenation reaction where the hydrogen spill-over effect on the Pt surface is operative. Furthermore, since the conducting hydrogen tungsten bronze (H<sub>x</sub>WO<sub>3</sub>) is formed at 0 V vs. NHE, it can adsorb OH<sub>ads</sub>, thereby facilitating the oxidation of CO<sub>ads</sub> and other reaction intermediates at the Pt/WO<sub>3</sub> interface. On the other hand, SnO<sub>2</sub> is almost an insulator and RuO<sub>2</sub> does not form until the anodic potential is raised to about 300 mV vs. NHE.

The oxidation of methanol and formic acid involves many steps, the first of which is a dehydrogenation reaction. It is expected that the performance of Pt/WO<sub>3</sub> and Pt-Ru/WO<sub>3</sub> should be significantly more active. This is indeed the case [14-17]. A 1 mg Pt/1 mg WO<sub>3</sub> codeposited electrode on gold foil gave a steady performance at 100 mA/cm<sup>2</sup> at 200 mV vs. SCE, 0.5 M H<sub>2</sub>SO<sub>4</sub>, 1 M CH<sub>3</sub>OH at 60°C. On the other hand a platinised gold electrode of similar Pt loading gave 10 mA/cm<sup>2</sup> at 450 mV vs. SCE and became severely poisoned within 20 mins. A schematic reaction scheme for the oxidation of methanol on Pt/WO<sub>3</sub> is shown in Fig. 1.

$$(A) \quad H_2O \rightarrow OH_{ads} + H^+ + e$$

$$(B) \quad CH_3OH$$

$$\downarrow 2Pt$$

$$nWO_3 \qquad OH_{ads}$$

$$nWO_3 + H^+ + e \leftarrow nH_xWO_3 + Pt \Leftarrow Pt-H + Pt-CH_2OH \Rightarrow CH_2O + H_2O + Pt$$

$$\downarrow Pt$$

$$nWO_3 \qquad 2OH_{ads}$$

$$nWO_3 + H^+ + e \leftarrow nH_xWO_3 + Pt \Leftarrow Pt-H + Pt_2-CHOH \Rightarrow HCOOH + 2H_2O + 2Pt$$

$$\downarrow Pt$$

$$nWO_3 \qquad 3OH_{ads}$$

$$nWO_3 + H^+ + e \leftarrow nH_xWO_3 + Pt \Leftarrow Pt-H + [Pt_3-COH \leftrightarrow Pt-CHO + 2Pt] \Rightarrow CO_2 + 2H_2O + 3Pt$$

$$\downarrow -Pt$$

$$nWO_3 \qquad 3OH_{ads}$$

$$nWO_3 + H^+ + e \leftarrow nH_xWO_3 + Pt \Leftarrow Pt-H + [Pt_2-CO \leftrightarrow Pt-CHO + 2Pt] \Rightarrow CO_2 + H_2O + 2Pt$$

$$\downarrow -Pt$$

$$nWO_3 \qquad 2OH_{ads}$$

$$nWO_3 + H^+ + e \leftarrow nH_xWO_3 + Pt \Leftarrow Pt-H + [Pt_2-CO \leftrightarrow Pt-CO + Pt] \Rightarrow CO_2 + H_2O + 2Pt$$

$$\downarrow -Pt$$

Fig. 1. Reaction scheme for the oxidation of methanol on Pt/WO<sub>3</sub> electrode in acid solution.

Since formic acid is one of intermediates of methanol oxidation in acid media, it is of interest to study the activity of Pt/WO<sub>3</sub> for the oxidation of formic acid, since it may be possible to oxidise formic acid at room temperature. Pt/WO<sub>3</sub> can oxidise formic acid at room temperature at 50 mA/cm<sup>2</sup> at ~350 mV vs. SHE for a test period of 180 h

where n=1/x

without change in performance, whereas a platinised electrode was poisoned and only gave 43 mA/cm<sup>2</sup> at 480 mV vs. SHE. The performance on Pt-Ru/WO<sub>3</sub> electrode was even better, 100 mA/cm<sup>2</sup> at 300 mV vs. SHE.

A schematic reaction scheme for the oxidation of formic acid is shown in Fig. 2.

Fig. 2. Reaction scheme for the oxidation of formic acid on Pt/WO<sub>3</sub> electrode in acid solution.

Table 1
Anodic performance of Teflon bonded Pt/C, Pt/WO<sub>3</sub>/C, Pt-Ru/C and Pt-Ru/WO<sub>3</sub>/C at 200 mV vs. SHE, 80°C, 0.5 mol dm<sup>-3</sup> H<sub>2</sub>SO<sub>4</sub>, no *iR* correction

Electrode (loading mg cm <sup>-2</sup> )	Performance over test periods (mA cm <sup>-2</sup> )	Comments
Pt/C; 1.7 Pt	30 at 18 000 s	Continuous drop in performance
Pt/WO <sub>3</sub> /C; 1.43 Pt	100 at 12 000 s	Continuous drop in performance
Pt-Ru/C; 1.8 Pt-Ru	100 at 16 000 s	Continuous drop in performance
Pt-Ru/WO <sub>3</sub> /C; 1.8 Pt-Ru	220 at 22 000 s	No change in performance during test

# 5. Oxidation of CO<sub>ads</sub> on Pt-Ru and Pt-Ru/WO<sub>3</sub> codeposited electrodes [14]

Cyclic voltammetric studies showed that the oxidation of CO in 0.5 M  $H_2SO_4$ , 25°C, on  $Pt-Ru/WO_3$  started at approx. 100 mV vs. SHE and the peak current at 450 mV vs. SHE was over 100 mA/cm², whereas a Pt-Ru electrode started to oxidise CO at approx. 300 mV vs. SHE and the peak oxidation was less than 30 mA/cm². The significant difference in performance may be related to the fact that  $RuO_2$  will only be formed at higher anodic potentials whereas  $WO_3$  is already present at 0 mV vs. SHE. This ensures that there are  $OH_{ads}$  species on the surface of  $WO_3$  even at low overpotentials to react with  $CO_{ads}$  on adjacent Pt sites.

#### 6. Anodic oxidation of impure $H_2$ [18]

Teflon bonded Pt/WO<sub>3</sub> and Pt-Ru/WO<sub>3</sub> gas diffusion electrodes were prepared from freeze-dried catalysts, using dissolved tungsten and precious metal salts as the precursor material.

Table 1 compares the performance of Pt/C, Pt-Ru/C, Pt/WO<sub>3</sub> and Pt-Ru/WO<sub>3</sub>/C Teflon bonded electrodes for the oxidation of impure H<sub>2</sub> (containing 100 ppm of CO). All the electrodes decayed continuously with the exception of Pt-Ru/WO<sub>3</sub>/C and it is expected that further optimisation will result in higher performance.

#### 7. Stability of Pt/WO<sub>3</sub> electrodes [19]

In practice, any new electrocatalysts should be capable of delivering constant performance for thou-

sand of hours. Recent work has shown that WO<sub>3</sub> is slightly soluble in 0.5 M H<sub>2</sub>SO<sub>4</sub> at 60°C for 50 h. However, by coating the electrodes with a thin layer of Nafion dispersion, WO<sub>3</sub> is prevented from dissolving and the performance of the electrode is not affected.

#### 8. Other analogous systems [20]

 $MoO_3$ ,  $V_2O_5$  and  $Nb_2O_5$  all form hydrogen bronzes and is worth studying further.

#### 9. Conclusions and further work

The above results suggest that the Pt/WO<sub>3</sub> and its analogues are a new class of anodic oxidation catalysts which warrant further fundamental studies and optimisation.

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